



- 1 FRONT FRAME – 3/4" thick no added urea formaldehyde kiln dried solid hardwood (wood door styles) or thermofoil vinyl wrapped solid finger jointed lumber or LVL linear veneer lumber (thermofoil and laminate door styles). Bore and dowel or pocket screw construction frame joinery reinforced with glue and nail. Stiles 1 1/2" wide. Mulls 3" wide. Rails 1 3/4" wide. Stiles and top and bottom rails dadoed to receive ends, tops and bottoms.
- 2 END PANELS – **Standard:** Nominal 1/2" (12mm) thick no added urea formaldehyde wood based composite panel dadoed to receive tops and bottoms, with wood grained or white laminate on exterior surface. Maple grained or white laminate on interior surface. All end panels are inserted into dado in face frame and recessed 3/16". **Upgrade:** Nominal 1/2" (12mm) thick no added urea formaldehyde multi-ply hardwood plywood with oak, maple, or cherry veneer on exterior surface and birch veneer on interior surface. All end panels are constructed with the same dado joinery as above and are recessed 3/16".
- 3 TOP/BOTTOM PANELS – Nominal 1/2" (12mm) thick no added urea formaldehyde wood based composite panel with maple grained or white laminate on exterior and interior surfaces for wall cabinets and interior surface for base cabinets. Tops and bottoms are set into grooved end panels and front rails glued and stapled. Bottoms are supported at rear of base cabinet by nominal 1/2" (12mm) thick wood base composite panel.
- 4 HANGING RAILS – Wall cabinets have nominal 1/2" (12mm) thick x 2 7/8" high no added urea formaldehyde multi-ply hardwood plywood hanging rail running full cabinet width at top and bottom. Base cabinets have nominal 1/2" (12mm) thick x 2 7/8" high wood based composite panel hanging rail running full cabinet width at top. Hanging rails are captured between end panels recessed behind back panel for Wall cabinets and in front of back panels for Base and Tall cabinets. Tall cabinets have nominal 3/4" (18mm) thick x 3" high multi-ply hardwood plywood hanging rail running full cabinet width at top.
- 5 BACK PANEL – Nominal 1/8" (3mm) thick no added urea formaldehyde hardboard with maple grained or white interior surface. Securely glued and stapled to end panels and hang rails. Back panels are fully captured on wall cabinets.
- 6 SHELVES – Nominal 5/8" (15mm) thick no added urea formaldehyde wood based composite panel with maple grained or white laminate on both faces and matching edgeband on facing edge. Shelves are adjustable in all standard wall and base cabinets.
- 7 TOE KICK – Nominal 1/2" (12mm) thick no added urea formaldehyde unfinished wood based composite panel captured between end panels. Toe kick is 4" high and recessed 3 3/8".
- 8 BASE CORNER BRACES – High impact, injection molded plastic.

Origins Premier Cabinets are ONLY available in the following door styles:

Cherry Door Styles

Ardmore, Langdon 5-PC/SLAB, Langdon Arch 5-PC/SLAB

Rustic Alder Door Styles

Ardmore, Langdon 5-PC/SLAB, Langdon Arch 5-PC/SLAB

Maple Door Styles

Carlisle, Edinburgh, Lisburn, Southampton

NOT AVAILABLE IN ENAMEL PAINT FINISHES

Origins Premier construction is available in all cabinet SKUs.

DRAWERS – Standard: Nominal 1/2" (12mm) thick no added urea formaldehyde multi-ply hardwood front, back, and sides. Drawer bottoms are nominal 1/4" (6mm) thick multi-ply hardwood inserted into dado in front, back, and sides. All drawer parts glued and stapled together.

DRAWER GUIDES – High-quality epoxy coated steel, Cushion-Tec™, side mounted guides, self-adjusting in mounting brackets. Built-in stop, self-closing, and stay-closed features with a 100 lb. rated load capacity.

DOVETAIL DRAWER (upgrade only) – Front, back, and sides are 5/8" (16mm) thick solid beech hardwood with dovetail construction. Drawer bottoms are nominal 1/4" (6mm) thick multi-ply hardwood birch plywood inserted into dado in front, back, and sides. Drawer bottoms are glued and stapled to sides.

UNDERMOUNT DRAWER GUIDE (standard with dovetail drawer only) – High-quality steel, undermount construction provides full drawer access. Self-adjusting in mounting brackets. Built-in stop, self-closing, and stay closed features with a 75 lb. rated load capacity.

SOFT-CLOSE UNDERMOUNT DRAWER GUIDE (deluxe upgrade with dovetail drawer only) – High-quality steel, undermount construction provides soft-close feature that helps reduce drawer slamming. Drawers are full extension, self-adjusting in mounting brackets. Built-in stop, self-closing, and stay closed features with a 100 lb. rated load capacity.

HINGES – **Standard:** Heavy-duty, high-quality steel, concealed 6-way adjustable hinge with self-closing feature. **Optional:** High-quality steel wrap-around hinge with self-closing feature (standard reveal door styles only). **Upgrade:** Gentle-Touch (soft-close) Hinge: Heavy-duty, high-quality steel, concealed 6-way hinge with 3 adjustable levels of soft close resistance.

FINISH – Furniture quality protective finish system on doors, drawer fronts, front frames, and veneer plywood end panels consisting of sanding, stain, catalyzed sealer and catalyzed clear top coats.

Echelon
CABINETRY

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